

Date: Monday, 11/28/2005 9:24:37 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BRACKET ASSEMBLY
<b>Job Number</b> : 24977	
<b>Estimate Number</b> : 10971	
<b>P.O. Number</b> :	<b>Part Number</b> : D3162044
<b>This Issue</b> : 11/28/2005 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3162 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : See comment below	<b>Due Date</b> : 12/5/2005 <b>Qty:</b> 8 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : See comment below.	
<b>Comment</b> : Est Rev:A New Issue 05-11-24 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6S063	6061-T6 .063 Sheet ✓
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**Comment:** Qty.: 0.0263 sf(s)/Unit Total : 0.2100 sf(s)

6061-T6 .063 Sheet

(6061T6S063)

Batch: M 18556 ml

05/11/28 ml

2.0	SHEAR	SHEAR ✓
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**Comment:** SHEAR

Cut Blanks as per Dwg D3162

1.950" X 1.200" Grain Along 2.100"

05/11/28 ml

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA &amp; Dwg D3162 -3F

N/A

Hand made

05/11/28 ml

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

N/A

5.0	QC8'S	SECOND CHECK
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**Comment:** SECOND CHECK

05-11-30

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Job Number: 24977

Part Number: D3162044

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-C'Sink as per Dwg D3162

*ml 05/11/30*

7.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3162

*ml 05/11/30*

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*SB 05/11/30*

9.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*ml 05/11/30*

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*ml 05/11/30*

11.0 MS21059L3 Nut Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) **(7)**

Pick:

Qty	Part Number	Description	Batch
1	MS21059L3	Nut Plate	M14602

*ml 05/11/30*

12.0 MS20426AD34 RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s) **(14)**

Pick:

Qty	Part Number	Description	Batch
2	MS20426ad3-4	Rivet	M15786

*ml 05/11/30*

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Seq. #:	Machine Or Operation:	Description :
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13.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Assemble as per Dwg D3162

*ml 05/11/30*

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*SRB 05/11/30*

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *CA-19*

*ml 05/11/30*

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

*545 05/12/01*

*SRB 05/12/01*

Job Completion

